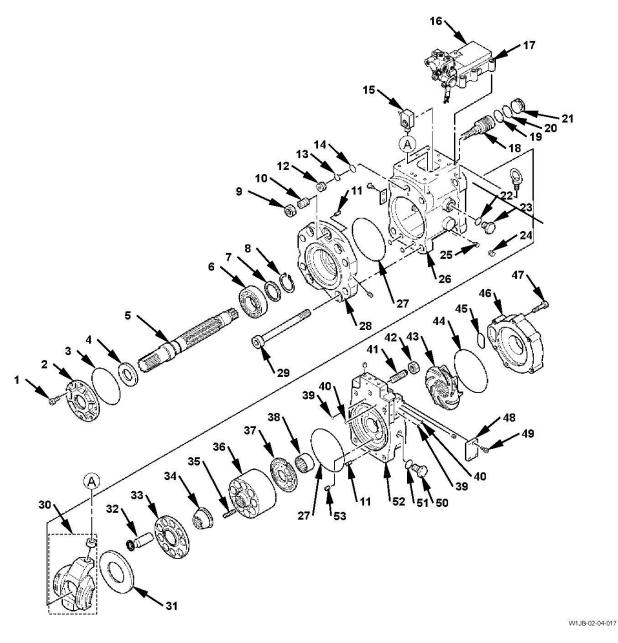


Hitachi Zaxis 30 Service Manual

UPPERSTRUCTURE / Pump Device

DISASSEMBLE MAIN PUMP



- 1 Socket Bolt (4 Used)
- 2 Cover
- 3 O-Ring
- 4 Oil Seal
- 5 Drive Shaft
- 6 Roller Bearing 7 - Spacer
- 8 Retaining Ring
- 9 Nut
- 10 Adjusting Screw
- 11 Spring Pin (2 Used)
- 12 Stopper
- 13 Backup Ring
- 14 O-Ring

- 15 Tilt Pin
- 16 Regulator 17 Socket Bolt (6 Used)
- 18 Servo Piston
- 19 O-Ring
- 20 Backup Ring
- 21 Stopper
- 22 O-Ring (2 Used)
- 23 Plug (2 Used) 24 - Plug (2 Used)
- 25 Orifice (2 Used)
- 26 Pump Casing
- 27 O-Ring (2 Used)

- 28 Support
- 29 Socket Bolt (4 Used)
- 30 Swash Plate
 - 31 Shoe Plate
 - 32 Plunger (9 Used)
 - 33 Retainer
 - 34 Spherical Bushing
 - 35 Spring (9 Used)
 - 36 Cylinder Block
 - 37 Valve Plate
 - 38 Needle Bearing
 - 39 O-Ring (10 Used)
 - 40 O-Ring (3 Used)

- 41 Adjusting Screw
- 42 Nut
- 43 Booster
- 44 O-Ring
- 45 O-Ring
- 46 Cover
- 47 Socket Bolt (6 Used)
- 48 Cover
- 49 Socket Bolt (3 Used)
- 50 Plug (2 Used)
- 51 O-Ring (2 Used)
- 52 Cover 53 - Pin

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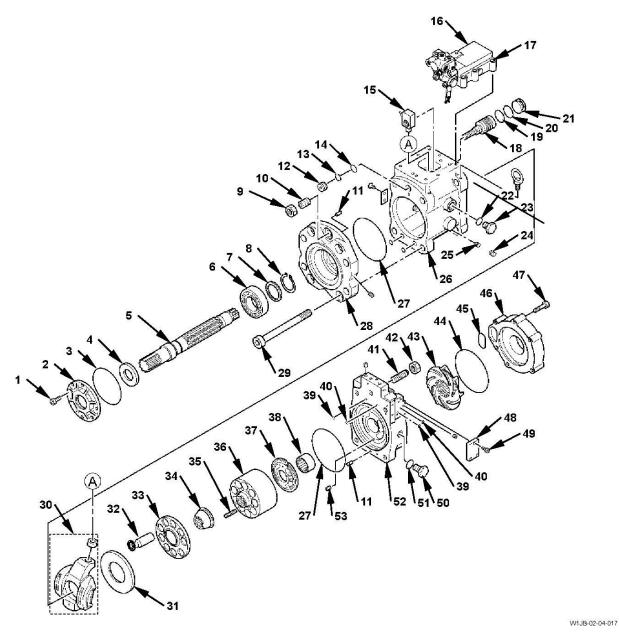
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- 53 Pin

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